

# Flow regulators in 316L stainless steel Series XSCU, XSCO, XMFU and XMFO



These unidirectional and bidirectional flow regulators have a compact design that allows mounting directly on valves or cylinders in environments with aggressive fluids or gases.

#### **GENERAL DATA**

Construction	needle type
Valve group	unidirectional and bidirectional controller
Materials	body and regulation screw: 316L stainless steel FKM seals
Mounting	by male/female thread
Threads	G1/8, G1/4, G3/8, G1/2
Installation	in any position
Operating temperature	-10°C ÷ +120°C
Operating pressure	1 ÷ 10 bar (unidirectional regulator) 0 ÷ 10 bar (bidirectional regulator Series XMFO) 0 ÷ 8 bar (bidirectional regulator Series XSCO)
Nominal pressure	6 bar
Nominal diameter	XSCU, XSCO: G1/8 = 4,5 - G1/4 = 6 - G3/8 = 8 - G1/2 = 12 XMFU, XMFO: G1/8 = 7,2 - G1/4 = 7,2 - G3/8 = 12 - G1/2 = 12
Medium	filtered air without lubrication with the unidirectional and bidirectional flow regulators all fluids compatible with the materials of the bidirectional flow regulators

#### **CODING EXAMPLE**

X	M	CU	-	M5
X	= INOX			
M	ACTUATION: M = Manual S = Screwdriver			
CU	ASSEMBLY: CU = on cylinders unidirectional CO = bidirectional FU = unidirectional FO = bidirectional			
M5	PORTS: 1/8 = 61/8 1/4 = 61/4 3/8 = 63/8 1/2 = 61/2			

To ensure the right choice of unidirectional flow controller, proceed as follows: calculate the quantity of air in Nl/min (see cylinder Table); determine the stroke time of the cylinder; refer to graph to see which controller is the right type.



## Unidirectional flow regulators Series XSCU

#### Screwdriver regulation



D d

G1/4 G1/4

G3/8 G3/8 22 22 13 67 63 25 11 13 72 26

G1/2 G1/2 22

G1/8 G1/8

DIMENSIONS

Mod.

XSCU 1/8

XSCU 1/4

XSCU 3/8

XSCU 1/2



L1 М

68

30

12

38 36 17

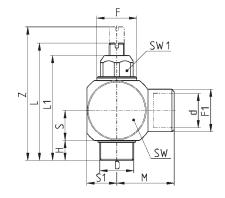
45 42 22.5

73

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S			CIM	CMI
8.5	S1 8	Z 43	SW 16	SW1 13
9.5	9.5	48	19	13

14 77 30 20

20



## **Bidirectional flow regulators Series XSCO**

16 15

F1 Н

27

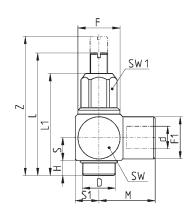
## Screwdriver regulation

13





DIMENSION	DIMENSIONS												
Mod.	D	d	F	F1	Н	L	L1	М	S	<b>S1</b>	Z	SW	SW1
XSCO 1/8	G1/8	G1/8	15	15	6	38	36	17	8	8	43	16	13
XSCO 1/4	G1/4	G1/4	17	17	8	45	42	23	9	9	48	19	13
XSCO 3/8	G3/8	G3/8	24	22	13	63	63	25	11	13	72	26	20
XSCO 1/2	G1/2	G1/2	27	27	13	68	68	30	14	14	77	30	20



# Unidirectional flow regulators Series XMFU

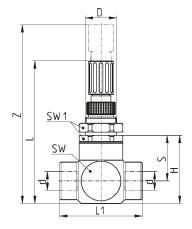
Manual regulation





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DIMENSIONS									
Mod.	d	D	Н	L	L1	S	Z	SW	SW1
XMFU 1/8	G1/8	M15x0,75	35	77	43	22	82	22	19
XMFU 1/4	G1/4	M15x0,75	35	77	43	22	82	22	19
XMFU 3/8	G3/8	M25x1,5	54	111	65	36	125	36	32
XMFU 1/2	G1/2	M25x1.5	54	111	66	36	125	36	32



## **Bidirectional flow regulators Series XMFO**

#### Manual regulation



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SIONS									
	d	D	Н	L	L1	S	Z	SW	SW
1/8	G1/8	M15x0,75	35	77	42	21	82	22	20

								7/1	
DIMENSIONS									
Mod.	d	D	Н	L	L1	S	Z	SW	SW1
XMFO 1/8	G1/8	M15x0,75	35	77	42	21	82	22	20
XMFO 1/4	G1/4	M15x0,75	35	77	42	21	82	22	20
XMFO 3/8	G3/8	M25x1,5	54	111	66	36	125	36	32
XMF0 1/2	G1/2	M25x1,5	54	111	66	36	125	36	32

